

Warren Environmental, Inc.

Flooring Epoxy System Product Code 601-01

DESCRIPTION: A two part, highly thixotropic, epoxy system formulated specifically for roller application or for trowel-on applications.

CHARACTERISTICS: Formulated with special additives and modifiers to enhance the water resistance, chemical resistance, wear resistance, and bond strength to a variety of substrates as well as its own internal strength. The high thixotropic index allows for build-ups on vertical surfaces without sag.

APPLICATION: Designed to be applied to a clean surface free of standing water with a notched (toothed) trowel or via roller. This epoxy system utilizes a 2 parts base to 1 part activator mix ratio by volume. This product is sold and installed only by technicians specifically trained and licensed in our patented techniques.

ADVANTAGES:

Long Working Time Relative to Cure Time
Excellent Cure at Extremely Low
Temperature
Excellent Cure at High Humidity
Zero Induction Time
0% VOC's
100% Solids
Ready-to-Use (No Thinning Required)
Excellent Water and Chemical resistance
with ambient cure
Achieve high-build thicknesses without sag
Low Odor

SPECIAL SAFETY AND HANDLING: There are no special safety or handling procedures beyond those published on the reverse and the Material Safety Data Sheets.

Typical Properties

Liquid Properties (Systems)

Viscosity	90,000-120,000 cps
Thixotropic Index	5.0-7.0
Specific Gravity	1.22
Flash Point (Closed Cup)	>235°F
Color	Varies
Geltime (500g@77°F)	240 minutes

Physical Properties

(1/8" Casting)

Tensile Strength (ASTM D638-86) Flexural Strength (ASTM D790-86) Flexural Modulus @ 0.100"	3,500 7,000
(ASTM D790-86)	350,000
Compressive Strength (ASTM D695-85)	11,000
Glass Transition Temperature (ASTM D3418-82)	151°F
Tensile Elongation @ Break	4.8%
Thin Film Set (@77°F)	2 hours
Thin Film Set (@40 F)	8 hours
Shore D Hardness	83-85

Chemical Resistance

(28 Day Immersion)

Chemical	Weight Gain (%)
Toluene	0.99
Ethanol	4.68
10% Acetic Acid	3.85
70% Sulfuric Acid	0.13
50% Sodium Hydroxide	0.09
Distilled Water	1.00
Methanol	9.55
Xylene	0.69
Butyl Cellosolve	1.04
Methyl Ethyl Ketone	11.2
10% Lactic Acid	3.24
Bleach	0.93
1,1,1 Trichloroethane	2.43
10% Nitric Acid	3.25
30% Nitric Acid	6.41

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All values reported above are typical values, and are reported as a means of reference. Individual testing should be done to determine actual results, tested at specific conditions.